

## Novelis Deutschland GmbH

Werk Goettingen  
Hannoversche Strasse 1  
37075 Goettingen  
Germany

Tel: 00 49 551-304-0 Fax: 00 49 551-304-474

e-mail: sales.goettingen@novelis.com

website: www.novelis-painted.com



**Agrément Certificate**

**10/4718**

Product Sheet 1

### NOVELIS PVDF COIL-COATED ALUMINIUM SHEET AND COIL

### FALZONAL PVDF COIL-COATED ALUMINIUM COIL AND SHEET

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Falzonal PVDF Coil-Coated Aluminium Coil and Sheet, a coated aluminium alloy used in fully supported lock-welt systems on external roofing.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Weathertightness** — the product has adequate resistance to the passage of moisture (see section 6).

**Workability** — the product can be worked and folded into the shapes and configurations described in CP 143-15 : 1973 without damage to the substrate or coating (see section 7).

**Properties in relation to fire** — the use of the product is unrestricted by the national Building Regulations (see section 10).

**Durability** — under normal conditions, the formed product will perform effectively as a roofing, with an ultimate life of at least 40 years. In some industrial environments, maintenance painting to restore the sheet's appearance may be necessary after 20 years (see section 12).



The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Second issue: 5 September 2019

John Albon  
Chief Scientific Officer

Originally certificated on 9 March 2010

Claire Curtis-Thomas  
Chief Executive

*The BBA is a UKAS accredited certification body – Number 113.*

*The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)  
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.*

*Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.*

#### British Board of Agrément

Bucknalls Lane  
Watford  
Herts WD25 9BA

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tel: 01923 665300  
[clientservices@bbacerts.co.uk](mailto:clientservices@bbacerts.co.uk)  
[www.bbacerts.co.uk](http://www.bbacerts.co.uk)

## Regulations

In the opinion of the BBA, Falzonal PVDF Coil-Coated Aluminium Coil and Sheet, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b>	<b>B3(4)</b>	<b>Internal fire spread (structure)</b>
Comment:		The product is unrestricted under this Requirement. See section 10 of this Certificate.
<b>Requirement:</b>	<b>B4(2)</b>	<b>External fire spread</b>
Comment:		The product is unrestricted under this Requirement. See section 10 of this Certificate.
<b>Requirement:</b>	<b>C2(b)</b>	<b>Resistance to moisture</b>
Comment:		The product can contribute to satisfying this Requirement. See section 6 of this Certificate.
<b>Regulation:</b>	<b>7</b>	<b>Materials and workmanship (applicable to Wales only)</b>
<b>Regulation:</b>	<b>7(1)</b>	<b>Materials and workmanship (applicable to England only)</b>
Comment:		The product is acceptable. See section 12 and the <i>Installation</i> part of this Certificate.



### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b>	<b>8(1)(2)</b>	<b>Durability, workmanship and fitness of materials</b>
Comment:		The product can contribute to a construction satisfying this Regulation. See sections 11 and 12 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>9</b>	<b>Building standards applicable to construction</b>
Standard:	2.1	Compartmentation
Standard:	2.2	Separation
Comment:		The product will contribute to satisfying these Standards, with reference to clauses 2.1.15 <sup>(2)</sup> , 2.2.7 <sup>(2)</sup> and 2.2.10 <sup>(1)</sup> . See section 10 of this Certificate.
Standard:	2.8	Spread from neighbouring buildings
Comment:		The product is unrestricted under this Standard, with reference to clause 2.8.1 <sup>(1)(2)</sup> . See section 10 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The product can contribute to satisfying this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> , 3.10.5 <sup>(1)(2)</sup> and 3.10.7 <sup>(1)(2)</sup> . See section 6 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
<b>Regulation:</b>	<b>12</b>	<b>Building standards applicable to conversions</b>
Comment:		All comments given for the product under Regulation 9, also apply to this Regulation with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012 (as amended)

<b>Regulation:</b>	<b>23(a)(i)</b>	<b>Fitness of materials and workmanship</b>
Comment:	<b>(iii)(b)(i)</b>	The product is acceptable. See section 12 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>28(b)</b>	<b>Resistance to moisture and weather</b>
Comment:		The product can contribute to satisfying this Regulation. See section 6 of this Certificate.
<b>Regulation:</b>	<b>35(2)(3)</b>	<b>Internal fire spread — Structure</b>
Comment:	<b>(4)</b>	The product is unrestricted under this Regulation. See section 10 of this Certificate.
<b>Regulation:</b>	<b>36(a)(b)</b>	<b>External fire spread</b>
Comment:		The product is unrestricted under this Regulation. See section 10 of this Certificate.

## Construction (Design and Management) Regulations 2015

## Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 1 *Description* (1.3) and 3 *Delivery and site handling* (3.4) of this Certificate.

## Additional Information

### CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard BS EN 14783 : 2013. An asterisk (\*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

## Technical Specification

### 1 Description

1.1 Falzonal PVDF Coil-Coated Aluminium Coil and Sheet is manufactured from 0.7 mm thick aluminium alloy of grade AW-3005 temper designation H41 to BS EN 1396 : 2015<sup>(1)</sup>. Information on chemical composition and temper designation is given in BS EN 573-3 : 2013 and BS EN 515 : 2017 respectively.

(1) Therefore, the product satisfies the material requirements for fully supported aluminium sheet for roofing specified in BS EN 507 : 2000.

1.2 The product is coil-coated with a primer (with basecoat for metallic finishes) and polyvinylidene fluoride (PVDF) topcoat to a total thickness of 21 to 26 µm (or 30 to 40 µm for selected metallic colours). A lacquer coat, 3 µm thick, is applied to the reverse side.

1.3 Coils are normally supplied at a width of 600 mm and a variety of lengths, resulting in coil weights from 120 to 1000 kg. Other widths can be supplied on request.

1.4 The product is available in a range of metallic and non-metallic colours at gloss levels of 10 to 40 units.

1.5 A protective polyethylene film is applied to the top surface of the product, printed with the Novelis and Falzonal logos.

## 2 Manufacture

2.1 In a coil-coating process, aluminium coil is degreased, chemically pre-treated and coated on the face side with PVDF paint. Depending on the colour, the PVDF coating may be applied in two, three or four layers. The reverse side is coated with lacquer.

2.2 Quality control is exercised over raw materials, during manufacture and on the final product.

2.3 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

## 3 Delivery and site handling

3.1 The product may be delivered to site either in coils for on-site roll-forming, or as preformed sheets, formed by a third party and cut to specified lengths.

3.2 The product is normally delivered to site on trailers and unloaded by crane. The site must have adequate access and a suitable surface for this traffic.

3.3 During transport, the edges and corners of the product must be protected against damage, and the product should be restrained to prevent abrasion.

3.4 On site, the product should be stored on a firm, dry base, on bearers at a maximum spacing of 900 mm, away from the possibility of damage, and covered to prevent the ingress of water. It should be stored as close as possible to the building where it is to be installed, and handled in accordance with the Manual Handling Operations Regulations 1992.

3.5 When required for installation, the product should be lifted from the stack, rather than dragged across it.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Falzonal PVDF Coil-Coated Aluminium Coil and Sheet.

## Design Considerations

### 4 General

4.1 Falzonal PVDF Coil-Coated Aluminium Coil and Sheet, after roll-forming or brake pressing, is suitable for use as fully supported roofing using the Lock-Welt system.

4.2 The metallic coatings are directional. To avoid contrast all sheets should be fixed in the same (machine) direction, using the information printed on the protective film as a guide.

### 5 Practicability of installation

The product should be installed by operatives experienced with this type of material.

## 6 Weathertightness



The formed product, when incorporated into a roofing system designed and installed in accordance with conventional good practice and section 13, will adequately resist the passage of moisture.

## 7 Workability

7.1 The product can be worked and folded into the shapes and configurations described in CP 143-15 : 1973, without damage to the substrate or coating. The correct tools, in good condition, are used to prevent damage to the coating, and swarf should be removed. The protective film should be left on the product as long as possible to prevent scuffing or scratching of the paint finish.

7.2 The product can be bent, drilled, punched and cut using conventional tools in good condition.

## 8 Compatibility

To prevent electro-chemical corrosion, direct contact with copper or water run-off from copper, or direct contact with lead in coastal environments, should be avoided. Fixing devices must be of, or compatible with, aluminium. Precautions must also be taken (eg by using a strip sealant) to prevent direct contact with timber preserved with copper or fluoride compounds or treated with a fire retardant.

## 9 Resistance to impact

The product is used in fully supported systems and the impact resistance is dependent on the rigidity of the supporting structure. The paint finish can withstand considerable distortion without loss of adhesion.

## 10 Properties in relation to fire



The organic coatings applied to the product are less than 200 g·m<sup>-2</sup> in total. The product is therefore 'deemed to satisfy without the need for testing' in relation to the requirements for external fire performance as stated in Commission Decision 2000/553/EC and its use is unrestricted by the national Building Regulations.

## 11 Maintenance



In some areas (eg industrial areas) it may be necessary to clean the installation periodically, both to restore its appearance and to remove potentially corrosive deposits. This can be achieved by hosing with water, using a neutral detergent.

## 12 Durability



12.1 The formed product will perform effectively as a roofing, with an ultimate life of at least 40 years.

12.2 In some industrial environments, maintenance painting to restore the sheet's appearance may be necessary after 20 years.

12.3 A planned maintenance cycle should be introduced if an extended design life is required.

12.4 The aluminium substrate is durable. Although it may be exposed (eg at cut edges, through impact damage, or at hairline cracks at the crown of the profile), it will perform satisfactorily in all normal atmospheric conditions (including coastal and industrial, but excluding areas where there are sources of abnormal corrosive contaminants, eg chemical works, cement works or copper foundries).

12.5 The coatings are colour-fast and the performance of the coating will depend upon the colour chosen, environment, location, aspect, and roof pitch.

## **13 Reuse and recyclability**

The product contains aluminium, which can be recycled.

## **Installation**

### **14 General**

14.1 The installation of Falzonal PVDF Coil-Coated Aluminium Coil and Sheet is designed and carried out in accordance with CP 143-15 : 1973 and the Certificate holder's installation instructions.

14.2 Traditional bending and folding techniques are employed using either hand- or power-operated tools.

14.3 The protective film covering the product has a perforated strip running down each edge. This is removed immediately prior to the folding of standing seam joints to prevent the trapping of the film within the fold.

## **Technical Investigations**

### **15 Tests**

Tests were carried out, and the results assessed, to determine:

- impact resistance
- scratch resistance
- abrasion resistance
- resistance to marking and staining
- effect of artificial weathering
- effect of salt spray
- ease of forming
- resistance to sulfur dioxide
- adhesion of paint layer.

### **16 Investigations**

16.1 Factory visits were made to examine the manufacturing process and obtain details of the raw material specifications and quality control procedures.

16.2 Visits were made to established sites to determine the performance of the product in use.

16.3 A visit was made to a site-in-progress to witness the installation of Falzonal roofing using the lock-welt system.

## Bibliography

BS EN 507 : 2000 *Roofing products from metal sheet — Specification for fully supported roofing products of aluminium sheet*

BS EN 515 : 2017 *Aluminium and aluminium alloys — Wrought products — Temper designations*

BS EN 573-3 : 2013 *Aluminium and aluminium alloys — Chemical composition and form of wrought products — Chemical composition and form of products*

BS EN 1396 : 2015 *Aluminium and aluminium alloys — Coil coated sheet and strip for general applications — Specifications*

BS EN 14783 : 2013 *Fully supported metal sheet and strip for roofing, external cladding and internal lining. Product specification and requirements*

CP 143-15 : 1973 *Code of practice for sheet roof and wall coverings — Aluminium — Metric units*

### 17 Conditions

#### 17.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

17.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

17.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

17.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

17.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

17.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.